

SECTION 15777

LOW VOLTAGE DE-ICING / SNOW MELTING SYSTEM IN NEW CONCRETE

PART 1 GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. Furnish and install low voltage de-icing / snow melting cable system in new concrete as described in Contract Documents
- B. Related Sections:
 - 1. Section 02751 – Cement Concrete Pavement.
 - 2. Division 16 - Appropriate sections for Grounding and bonding and power supply connections.

1.2 SYSTEM DESCRIPTION

- A. The system shall consist of all equipment and materials for a complete snow melting system to be installed in new concrete
- B. The area covered and heat density (measured by Watts or BTU equivalent) per linear foot of heating element or square foot of area for each Heatizon System product are determined by the spacing between adjacent runs of heating element, the total length of heating element, and the size of the transformer. See manufacturer's installation instructions for more detailed information.

1.3 SUBMITTALS

- A. Product Data: Submit manufacturers technical product data and written installation instructions for snow melting cable system.
- B. Shop Drawings: At Architect's request, submit drawings showing layout of system control box, activation device, grounding connections, and heating cables required to provide complete operating system. Include the following:
 - 1. Locations for activation devices.
 - 2. Location of low-voltage heating cable step-down transformer and control box.
 - 3. Cold-lead cable runs from transformer to heating element connection points.
 - 4. Heating element layout and spacing.
 - 5. Cold-lead jumpers between non-adjacent areas.
 - 6. Connections between cold-lead and heating element.
 - 7. Low-voltage wiring between control box and activation device.
 - 8. Location of aerial or slab-mounted temperature/moisture sensor(s).
 - 9. Low-voltage wiring between sensor(s) and activation device(s).
 - 10. Differentiate between:
 - a. Control wiring.
 - b. Heating element.
 - c. Cold-lead.
 - d. Branch-circuit wiring.
 - 11. Differentiate between zones of heating element.
- C. Operation and Maintenance Data: Submit manufacturer's written maintenance and operation instructions for system.
- D. Warranty: Submit signed copy of system manufacturer's standard warranty for system.

1.4 QUALITY ASSURANCE

- A. Manufacturer's Qualifications:
 - 1. Firm regularly engaged in manufacturing of electric cable heating elements, of type, sizes and ratings required, whose products have been in satisfactory use in similar service for not less than five years.
- B. Installer Qualifications:
 - 1. Licensed Contractor with a minimum of two years successful certified experience installing projects utilizing electric heating cable systems equal to systems specified in this section.
- C. Regulatory Requirements:
 - 1. Comply with applicable local electrical code requirements of local authorities having jurisdiction.
 - 2. Provide products that are listed, recognized, and labeled by Nationally Recognized Testing Laboratory (NRTL) that include but are not limited to:
 - a. ETL subsidiary of Intertek Testing Laboratories,
 - b. Canadian Standards Association (CSA), and
 - c. Underwriters Laboratories (UL).
 - 2. Conform with requirements of "Safety for Electric Radiant Heating Panels and Heating Panel Sets" (UL - 1693, 1st Edition, dated December 11, 1996).
 - 3. Conform with requirements of "Outline of investigation for Roof and Gutter De-icing Cable Units," (UL - 1588 Issue 4, dated May 24, 2002), and "IEEE Recommended Practice for Electrical Impedance, Inductive and Skin Effect Heating of Pipelines and Vessels" (IEEE 844-2000).
 - 4. Conform with requirements of "Dry-Type General Purpose and Power Transformers" (UL - 1561).

1.5 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store, and handle in accordance with manufacturer's written instructions. Store materials in dry indoor location off the ground.
- B. Remove damaged materials from job site and replace with new at no additional cost to Owner.

1.6 WARRANTY

- A. Provide Manufacturers Standard with following requirements:
 - 1. Control Box Components - One year
 - 2. Power Transformer - Five years
 - 3. Heating Element - 25 years

PART 2 PRODUCTS

2.1 MANUFACTURER

- A. Heatizon Systems, 4137 South 500 West, Murray, Utah 84123 (888) 239-1232
www.heatizon.com.

2.2 COMPONENTS

- A. Heating Element:
 - 1. Copper stranded cable insulated with chemical- and gasoline-resistant thermoplastic vinyl and sheathed with nylon jacket for corrosion and mechanical protection.

2. Rated for operating at variable output of 0 to 12 watts per linear foot.
 3. Maximum Operating Voltage: 0.118 volts per linear foot of heating element.
 4. Maximum Secondary Voltage: Not to exceed 65.5 volts.
 5. Heating Element Operating Temperature: Not to exceed 80 degrees C.
 6. Heatizon Systems Tuff Cable number E101 (UL E174340).
- B. Heating Cable Power Transformer:
1. Properly sized so cable heating element operation is less than 96 amps.
 2. Multi tapped on primary side to allow for operation of supply of 120, 208, 240, and/or 277 volts.
 3. Multi tapped on secondary side to allow proper operation when operating range of heating elements lengths.
 4. Heatizon Systems Options:
 - a. S050 (0.5kVA)
 - b. S101 (1kVA)
 - c. S102 (2kVA)
 - d. S103 (3kVA)
 - e. S104 (4kVA)
 - f. S105 (5kVA)
 - g. S106 (6kVA)
 - h. S202 (2x 2kVA) (single primary with dual secondaries)
 - i. S203 (2x3kVA) (single primary with dual secondaries)
- C. Control Box:
1. Provide unit that:
 - a. Soft starts transformer.
 - b. Monitors overall system for proper and safe operation.
 - c. Interfaces with activation device.
 - d. Shuts system off in event of fault.
 - e. Provides protection for overcurrent, undercurrent and high temperature transformer (CBX6T and CBX23T models have a 24VAC power supply for Activation Device).
 2. Provide means of faults and fault status.
 3. Fitted with power service disconnect rated for system operating range.
 4. Heatizon Systems Control Box: SLC500, CBX6, CBX6T, CBX23, and CBX23T (CBX6T and CBX23T models have a 24VAC power supply for Activation Device).
- D. Activation Device:
1. Provide unit with a dry contact rated for 1 amp and 250 volts AC.
 2. Provide one of the following:
 - a. Controller, Slab Temperature: Model M333 which requires Selector Box Model M329 or CBX6T / CBX23T.
 - b. Remote Bulb Temperature Sensor: Model M320
 - c. Pavement Mounted Temperature – Moisture Sensor: Model 331 which requires Selector Box Model M329 or CBX6T / CBX23T.
 - d. Aerial Mounted Temperature - Moisture Sensor: Model M326 which requires Selector Box Model M329 or CBX6T / CBX23T.
 - e. 12 hour Mechanical Timer: Model M325D.
 - f. 24 hour Programmable Timer: Model M323.

2.3 ACCESSORIES

- A. Insulation: Provide $\frac{3}{4}$ " or 1" thick extruded polystyrene insulation below concrete slab prior to concrete pour. Insulation shall be rated at the appropriate mechanical properties for each application.

- B. Reinforcing: Provide welded wire fabric of the appropriate pattern and gauge to accommodate the spacing of the heating element. Wire fabric will hold heating element in place while concrete is poured.
- C. Joints: Jumper under any and all joints and markers in asphalt and concrete using Heatizon JUMPERKIT joint/marker jumper kit.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine areas where heating element is to be installed for proper installation, cleanliness, or condition that may hinder successful installation of snow melt system.
 - 1. Notify Contractor in writing of items needing correction.
 - 2. Do not install snow melt system until faulty conditions are corrected.

3.2 INSTALLATION

- A. Interface with Other Work: Coordinate installation of low voltage cable heat melt system with appropriate sections of Division 16 Electrical.
- B. Install snow melting system, including Heating Element, Transformer, Control Box, and Activation Device, in accordance with Manufacturer's written instructions and approved Shop Drawings.
- C. For in-concrete applications:
 - 1. Install insulation on grade and reinforcement on insulation. Join edges of reinforcement with wire ties.
 - 2. Place reinforcement with attached cable on chairs such that it will be 1½" - 2" below the finished surface of the concrete slab.
- D. Attach manufacturer's supplied red octagonal warning sign (STOP! DANGER!) spaced equally on De-Icing / Snow Melt System on surface in which system is installed.

3.3 FIELD QUALITY CONTROL

- A. Testing as directed by system manufacturer:
 - 1. Prior to covering, visually inspect heating element and cold leads for cuts and damage; repair as necessary.
 - 2. Check for continuity to any conductive material, including but not limited to metal; eliminate as necessary.
 - 3. Conduct After-Installation Element Tests per manufacturers installation instructions. Test system in presence of Architect, Contractor, and Owner's Representative, to be certain system functions in accordance with design intent.
- B. Verify that all heating element is completely embedded.
- C. Immediately prior to and immediately following concrete pour, check each cable element system for electrical continuity and check for electrical isolation (resistance) to ground and any metallic materials near cable heating element.

3.4 DEMONSTRATION

- A. Provide adequate demonstration and training to Owner in operation and maintenance of system.

END OF SECTION